

Management system as per

ISO 9001: 2015
ISO 14001: 2015



Website



LinkedIn

ENGEL MACHINERY (CHANGZHOU) CO., LTD.
No. 9 Longfan Road, Wujin National Hi-Tech Industrial Zone,
Changzhou 213166, Jiangsu Province, P.R. China
tel: +86 519 8159 5300
fax: +86 519 8159 5388
e-mail: info@wintec-machines.com

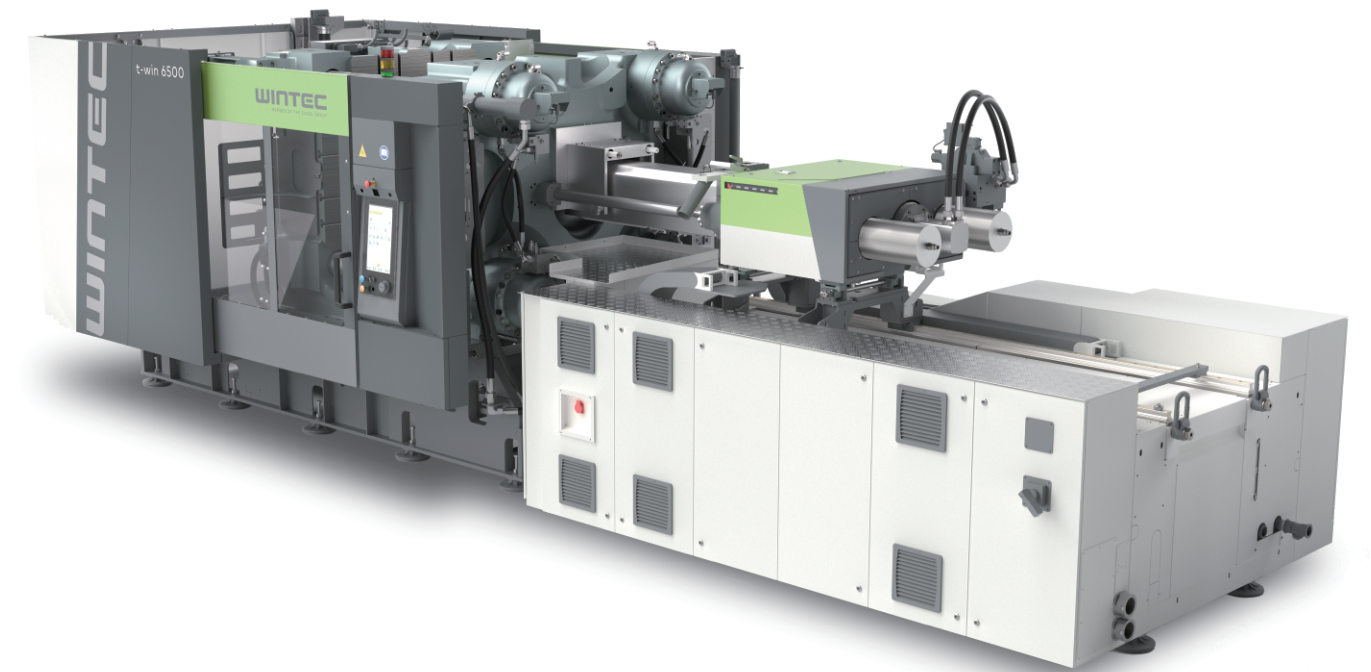
ENGEL AUSTRIA GmbH
Ludwig-Engel-Straße 1
4311 Schwertberg
Austria
tel.: +43 50 620 0
e-mail: info@wintec-machines.com

2024_12_EN

WINTEC
MEMBER OF THE ENGEL GROUP

t-win Global

HYDRAULIC TWO PLATEN INJECTION MOLDING MACHINE



Production Locations



ENGEL, as the world's leading supplier of injection molding machines, represents stability and continuity in the industry. As a 100% owned subsidiary of ENGEL, WINTEC will spare no effort to create efficient and stable injection molding machines.

At the same time, WINTEC relies on the strength of its parent company and its comprehensive global sales and service network to provide fast and effective after-sales support while ensuring the quality of its products, making it a reliable partner for your successful international development.

ENGEL GROUP

9 PRODUCTION PLANTS

30 SUBSIDIARIES

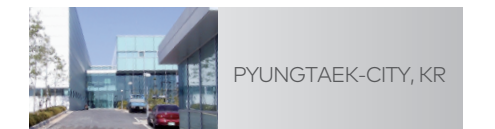
60 REPRESENTATIVES



YORK, US



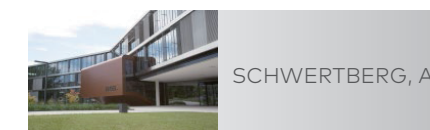
DIETACH, AT



PYUNGTAEK-CITY, KR



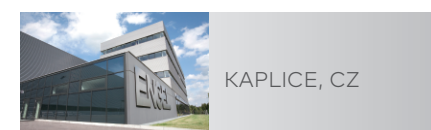
HAGEN, DE



SCHWERTBERG, AT



SHANGHAI, CN



KAPLICE, CZ



ST. VALENTIN, AT



CHANGZHOU, CN



Located in Changzhou, Jiangsu Province, China, WINTEC is the second brand established by ENGEL Group in 2014, insisting on high quality products and reliable services for the commodity segment of injection molding.

After several years of sustainable growth and continuous development of our portfolio, WINTEC rollout to Europe in 2020. The worldwide sales and service network of the ENGEL Group provides you with high quality injection molding machines for standard applications while ensuring fast and effective after-sales support.

**Jan
2013**

Groundbreaking ceremony for the new WINTEC plant

2013

**Jul
2014**

First machine delivered to Chinese customers

2014

2016

**Jun
2016**

WINTEC rollout to Middle East, Africa and Southeast Asia

2018

**May
2018**

WINTEC rollout to Americas

2020

**Oct
2020**

WINTEC rollout to Europe

2022

**Jun
2022**

Celebration of the 1000th t-win machine delivery

t-win

YOUR ADVANTAGES AT A GLANCE

HIGHER PRODUCTIVITY

The servo hydraulic two-platen t-win is focused on fast and high efficient production. Fast movements, short clamping force build-up time and synchronized locking device movement reduce total cycle time and increase productivity.

INCREASED AVAILABILITY

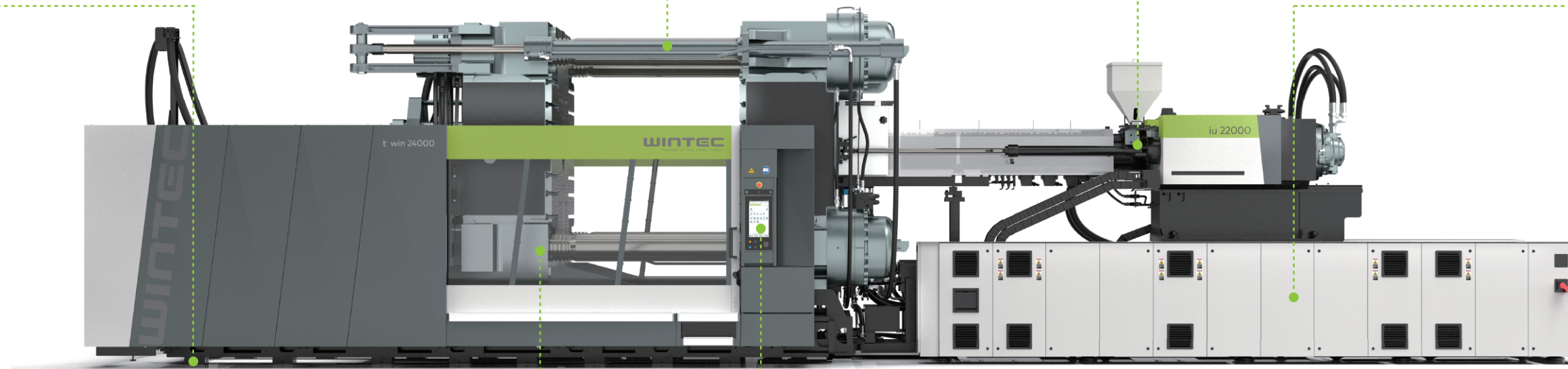
The reliable and proven design as well as features allow fast access for maintenance and increase machine availability and output.

SMALLER FOOTPRINT

The two-platen machine concept allows a compact design for less space requirements.

HIGHER ENERGY EFFICIENCY

The servo drive system servowin guarantees fast acceleration and low energy consumption.



LONGER SERVICE LIFE

Premium components and a design concepts that reduce wear on the machine – and on your mold – guarantee an extended service life of 15 to 20 years and more.

SMARTER CONTROL UNIT

Future-oriented technologies with long-term availability and transformation. Powerful extending function for future challenges. C3 controller keeps you on top of processes that continue to become more and more complex.

Smart Machine



Intuitive operation & one-touch operation

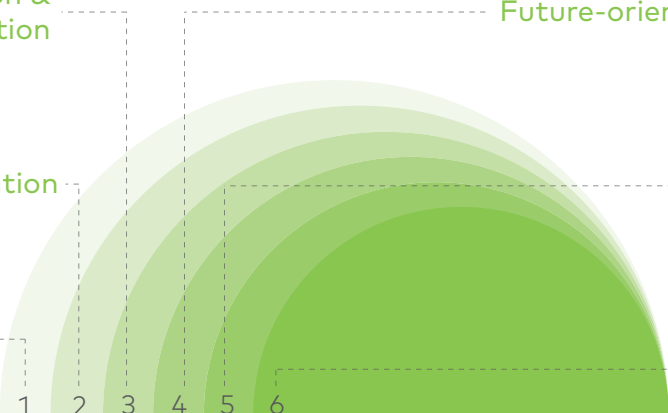
Future-oriented technologies

Self-explanatory navigation




Assistance systems

Ergonomic panel

Individually, tailored to the operator



Smart Functions

 <p>iQ weight control*</p> <p>Constant filling under changing conditions</p>	 <p>Mold parallelism measurement</p> <p>Mold parallelism measurement and clamping force optimization</p>	 <p>Mold protection*</p> <p>Precision monitoring during the whole injection molding process</p>
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ecograph*

Display of energy consumption for last and current cycle.



ecobalance*

Intercept of power peaks and uniform distribution of the total energy demand across the cycle.



Micrograph

Recording process parameters for quality control purposes that helps you analyze, optimize and monitor the process.



Autoprotect injection monitoring*

Self-learning system for highly sensitive mold protection during injection.



Program parameter limits*

Specifying the input range for up to 150 parameters individually to prevent setting of illogical or severely deviating.



e-help

Information on the most important functions and operations of a system directly at the machine.

For more options, please contact regional sales.
*Optional functions

Clamping Unit		t-win 4500	t-win 5500	t-win 6500	t-win 7500	t-win 9000
Clamping force	kN	4500	5500	6500	7500	9000
Opening force (pressure pad)	kN	260	360	440	510	620
Opening force (moving cylinder)	kN	156	190	190	190	393
Opening stroke	mm	1050	1300	1350	1400	1600
Mold height min.	mm	350	350	400	450	500
Mold height max.	mm	850	900	950	950	1100
Total daylight max.	mm	1400	1650	1750	1850	2100
Platen size h x v	mm	1100 x 1190	1270 x 1260	1420 x 1370	1510 x 1440	1550 x 1520
Dist. between tie bar h x v	mm	810 x 810	920 x 830	1040 x 910	1110 x 960	1180 x 1000
Mold weight max.	t	6.5	8	9.5	11	13
Ejector stroke	mm	250	250	250	250	300
Ejector force	kN	105	105	105	105	195
Dry cycle (Euromap 6) • stroke	sec • mm	2.9 • 550	3.1 • 600	3.4 • 700	3.4 • 700	3.9 • 800
Weight CU	t	11.3	14.1	16.5	19.4	25.0

Injection Unit		1000			1500			2400			3500			4900			7800		
Screw diameter	mm	50	55	60	55	60	70	60	70	80	70	80	90	80	90	105	90	105	120
Screw stroke	mm	220			270			315			360			410			470		
Injection capacity max.	cm ³	432	523	622	641	763	1039	891	1212	1583	1385	1810	2290	2061	2608	3550	2990	4070	5316
Shot weight max. (PS) ^①	g	397	481	572	590	702	956	820	1115	1456	1274	1665	2107	1896	2399	3266	2751	3744	4891
Screw speed max.	min ⁻¹	280	280	280	270	270	220	220	220	175	160	160	160	145	145	145	125	125	125
L/D ratio (3-zone screw)	L/D	20			20			20			22			22			22		
Plasticizing rate (3-zone screw) ^②	g/s	41	52	60	50	63	76	51	76	84	55	77	104	70	94	138	81	119	166
L/D ratio (barrier screw)	L/D	24			24			24			25			25			25		
Plasticizing rate (barrier screw) ^②	g/s	43	49	57	53	61	84	53	84	86	67	94	90	85	114	123	98	145	115
Injection rate max. ^③	cm ³ /s	230	278	331	247	294	400	280	381	498	346	452	573	422	534	727	509	693	905
Injection rate @ max. injection pressure	cm ³ /s	177	214	254	204	243	331	223	304	397	258	337	426	327	414	563	388	528	690
Injection pressure	bar	1768	1462	1228	2013	1692	1243	2125	1561	1195	2012	1541	1217	2045	1616	1249	2138	1571	1203
Injection pressure max.	bar	2300	1900	1597	2400	2100	1543	2400	1900	1455	2300	1900	1501	2300	1900	1469	2300	1900	1455
Nozzle stroke	mm	500			500			600			630			630 (750 ^④)			870		
Nozzle contact force	kN	75			80			80			80			80			80		
Heating wattage (incl. nozzle)	kW	15.0	16.0	18.0	18.7	20.2	23.0	20.9	24.5	28.1	30.7	35.7	40.7	35.7	40.7	48.2	42.0	50.2	55.7
Heating zones (incl. nozzle)		5	5	5	5	5	5	5	5	5	6	6	7	6	7	7	7	7	7
Driver power SHV1 / SHV2 ^⑤	kW	42 / 42			42 / 42			42 / 42			55 - 78 ^⑥ / 55 - 69 ^⑥			69 - 78 ^⑥ / 69			78 - 84 ^⑥ / 78 - 96 ^⑥		
Oil reservoir capacity	l	500			500			500			750			750			1050		
Weight IU	t	5.2			5.6			6.1			7.9			7.9			13.9		

①Values for polystyrene
 ②Values for HDPE
 ③Theoretical values
 ④SHV1 standard / SHV2 option
 ⑤based on clamp - injection unit combination
 All above data only applied to standard machine
 Subject to technical alterations

Clamping Unit													
		t-win 11000		t-win 13000		t-win 16000		t-win 18000		t-win 21000		t-win 24000	
Clamping force	kN	11000		13000		16000		18000		21000		24000	
Opening force (pressure pad)	kN	760		760		1000		1230		1350		1600	
Opening force (moving cylinder)	kN	393		393		476		476		614		614	
Opening stroke	mm	1800		1800		2350		2550		3000		3000	
Mold height min.	mm	600		600		700		800		800		800	
Mold height max.	mm	1200		1200		1400		1600		1800		1800	
Total daylight max.	mm	2400		2400		3050		3350		3800		3800	
Platen size h x v	mm	1690 x 1670		1850 x 1810		2200 x 1990		2420 x 2170		2540 x 2230		2720 x 2440	
Dist. between tie bar h x v	mm	1270 x 1100		1420 x 1170		1570 x 1285		1885 x 1450		1920 x 1480		2020 x 1620	
Mold weight max.	t	17		21		30		45		50		62	
Ejector stroke	mm	300		300		300		300		400		500	
Ejector force	kN	230		230		260		260		385		420	
Dry cycle (Euromap 6) • stroke	sec • mm	4.2 • 900		4.6 • 1000		6.0 • 1100		6.6 • 1300		7.2 • 1400		7.6 • 1500	
Weight CU	t	33.0		38.5		51.4		65.0		77.0		90.0	

Injection Unit											
		11600			16600			22000			
Screw diameter	mm	105	120	135	120	135	150	135	150	160	170
Screw stroke	mm	540			610			680			
Injection capacity max.	cm ³	4676	6107	7729	6899	8731	10780	9733	12017	13672	15434
Shot weight max. (PS) [Ⓞ]	g	4302	5618	7111	6347	8033	9918	8954	11056	12578	14200
Screw speed max.	min ⁻¹	115	115	115	110	110	110	100	100	100	100
L/D ratio (3-zone screw)	L/D	22			22			22			
Plasticizing rate (3-zone screw) [Ⓞ]	g/s	109	153	205	146	196	255	178	232	267	318
L/D ratio (barrier screw)	L/D	25			25			25			
Plasticizing rate (barrier screw) [Ⓞ]	g/s	133	186	161	178	239	229	217	280	272	209
Injection rate max. [Ⓞ]	cm ³ /s	762	995	1260	984	1245	1537	1331	1643	1870	2111
Injection rate @ max. injection pressure	cm ³ /s	597	780	988	780	988	1219	1031	1272	1448	1634
Injection pressure	bar	2153	1648	1302	2137	1689	1368	2070	1677	1474	1305
Injection pressure max.	bar	2300	1900	1501	2300	1900	1539	2200	1850	1626	1440
Nozzle stroke	mm	870 (1050 [Ⓞ])			950 (1100 [Ⓞ])			950 (1100 [Ⓞ])			
Nozzle contact force	kN	80			150			150			
Heating wattage (incl. nozzle)	kW	50.2	55.7	64.0	65.9	76.9	86.9	76.9	86.9	92.4	96.9
Heating zones (incl. nozzle)		7	7	7	7	7	7	7	7	7	7
Driver power SHV1 / SHV2 [Ⓞ]	kW	95 / 110			84 + 84 / 84 + 84			78 + 78 / 78 + 78			
Oil reservoir capacity	l	1050			1600			1600			
Weight IU	t	14.4			18.6			19.6			

[Ⓞ]Values for polystyrene
[Ⓞ]Values for HDPE
[Ⓞ]Theoretical values
[Ⓞ]SHV1 standard / SHV2 option
[Ⓞ]based on clamp - injection unit combination
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